



AAs, ICP-OES or ICP-MS

- Which one is fitted for your Application

AA ICP ICPMS which technique should I use?



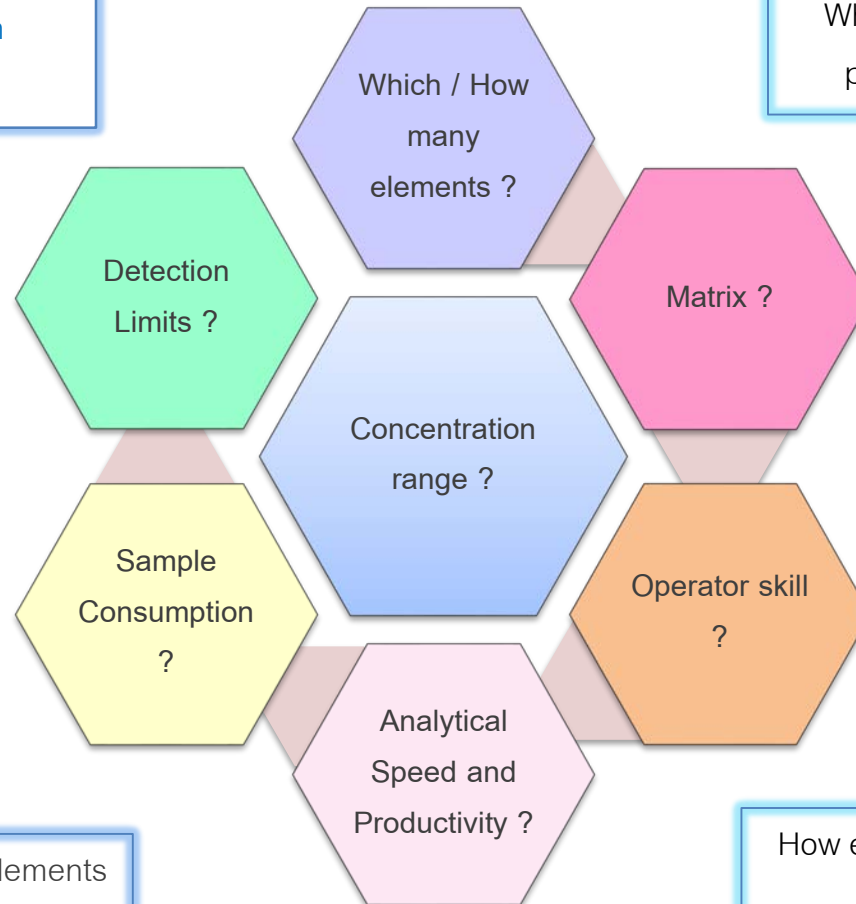
Which
technique?



AA ICP ICPMS which technique should I use?

Understanding how each
technique works

What are the accuracy and
precision requirements?



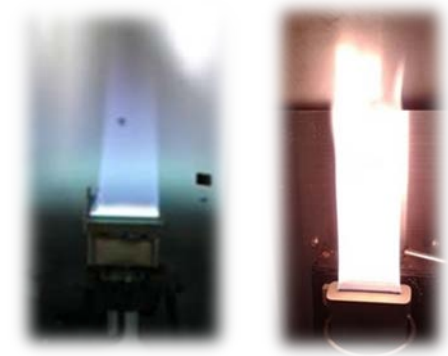
Do I need to analyse multiple elements
in a single sample?

How easy is the instrument to set-up,
maintain and run?

Atomic Absorption Spectrometry (FAAS)

2600°C with the N₂O/acetylene flame

- Air/acetylene or a nitrous oxide/acetylene flame is used to evaporate the solvent and dissociate the sample into its component atoms
- When light from a hollow cathode lamp (selected based on the element to be determined) passes through the cloud of atoms, the atoms of interest absorb the light from the lamp. This is measured by a detector, and used to calculate the concentration of that element in the original sample.
- Compounds of the alkali metals, and many of the heavy metals such as Pb or Cd and transition metals : Mn, Ni are all atomized with good efficiency with either flame type, with typical FAAS detection limits in the *sub-ppm range*.



☒ **Refractory elements** : V, Zr, Mo and B which do not perform well with a flame source, even with the N₂O/acetylene flame, is insufficient to break down compounds of these elements. As a result, flame AAS sensitivity for these elements is not as good as other elemental analysis techniques.

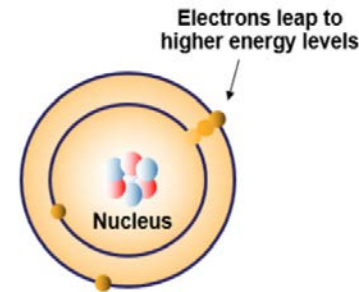


Figure 1. Excitation of an atom

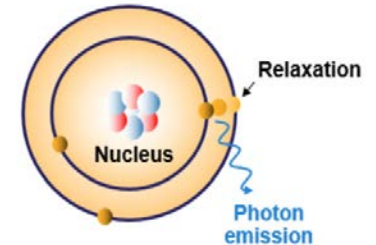
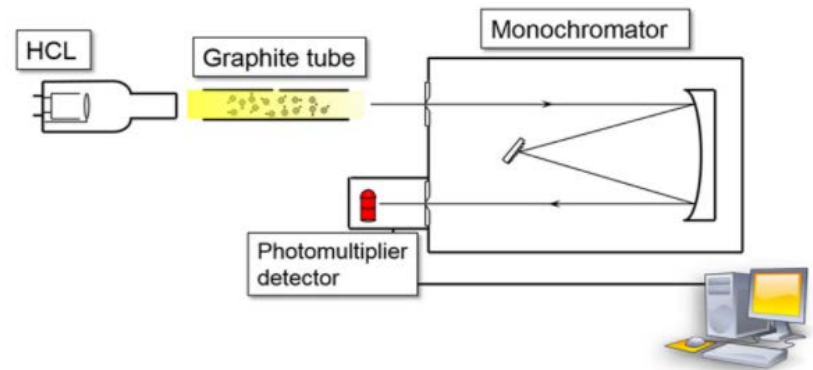
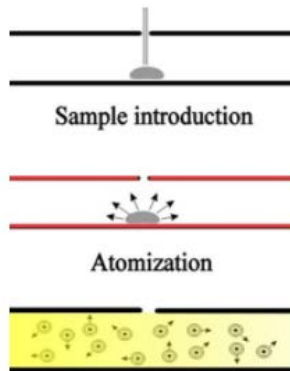


Figure 2. Relaxation and photon emission of an atom

Graphite Furnace Atomic Absorption Spectrometry (GFAAS)

This technique is essentially the same as flame AA, except the flame is replaced by a small, **electrically heated graphite tube, or cuvette**, which is **heated to a temperature up to 3000°C** to generate the cloud of atoms. The higher atom density and longer residence time in the tube improve furnace AAS **detection limits by a factor of up to 1000x** compared to flame AAS, down to the **sub-ppb range**. However, because of the temperature limitation and the use of graphite cuvettes, refractory element performance is still somewhat limited.



- A plasma will excite the atoms and ions that travel through it. When an atom or ion is excited, its electrons jump from a lower to higher energy level. Upon relaxation of these electrons to their initial 'ground' state, energy is emitted in the form of photons. The emitted photons possess wavelengths that are characteristic of their respective elements
- A detector measures the intensity of the emitted light, and calculates the concentration of that particular element in the sample
- Temperatures as high as 10,000°C, where even the most refractory elements are atomized with high efficiency. As a result, detection limits for these elements can be orders of magnitude lower with ICP than with FAAS techniques, typically at the 1-10 parts-per-billion level.
- Simultaneous ICP instruments can screen for up to 60 elements in a single sample run of less than one minute

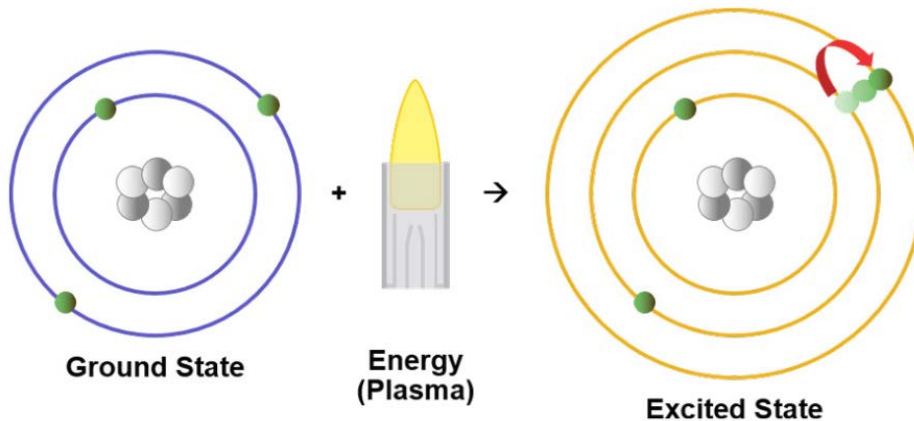
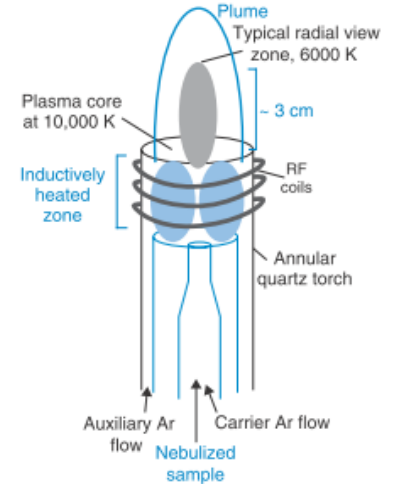
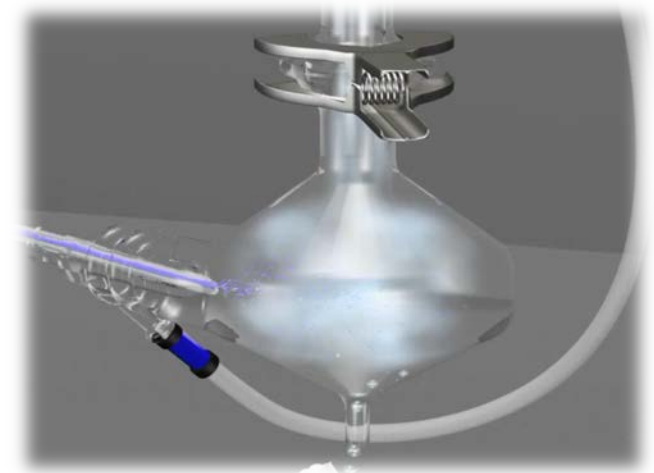
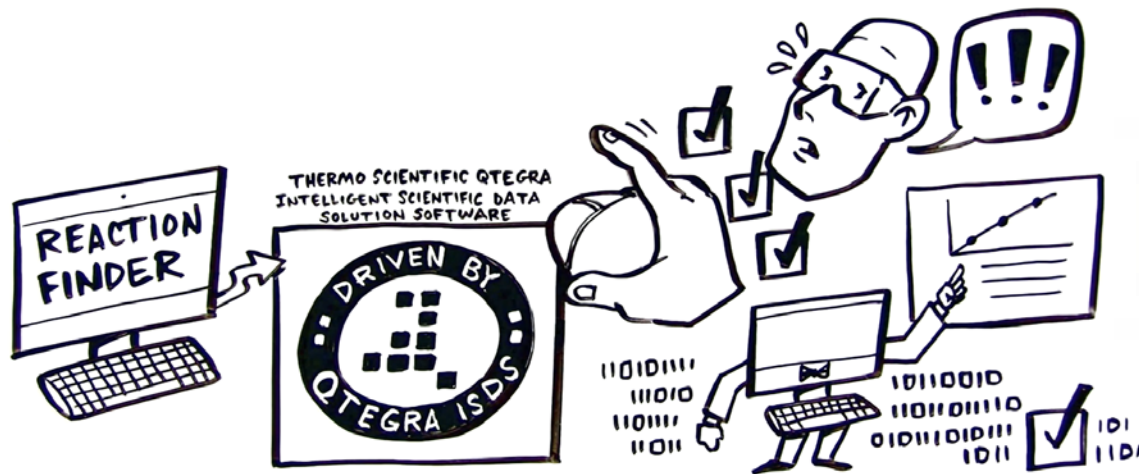
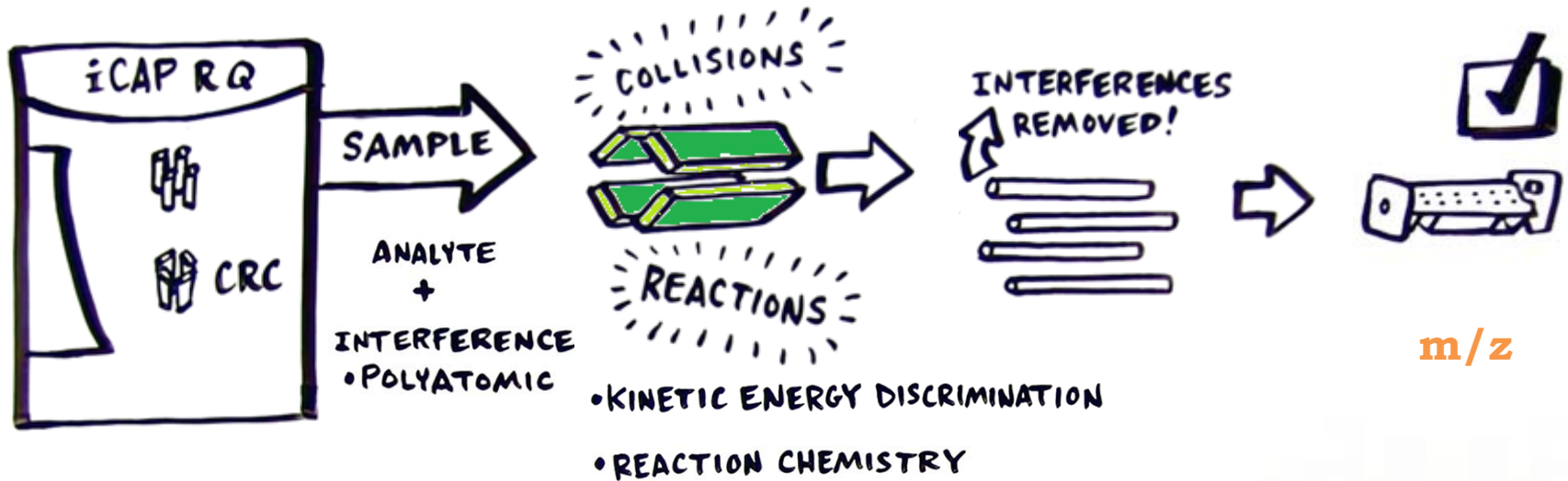
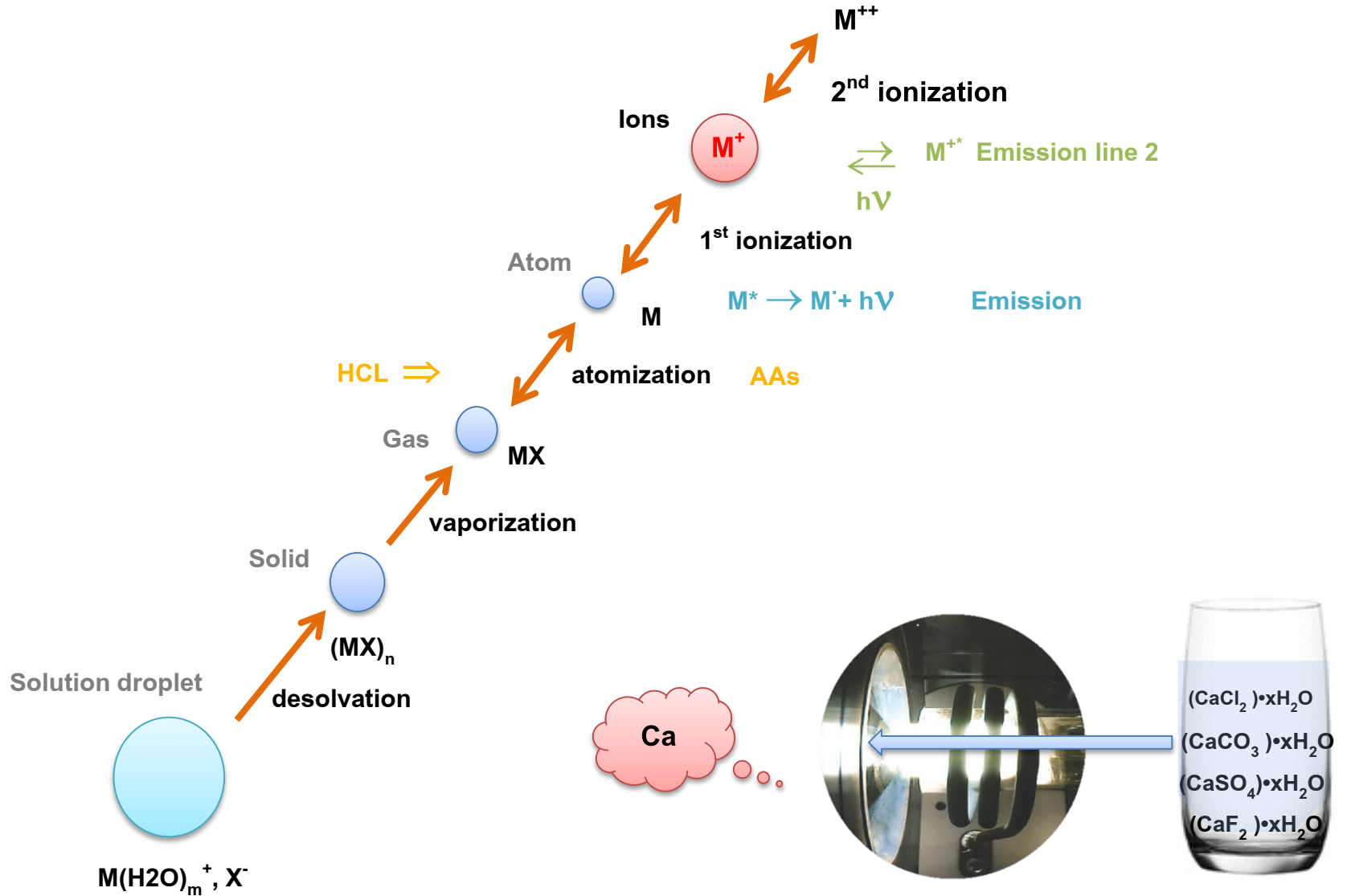


Figure 1. Excitation of an atom by a plasma.



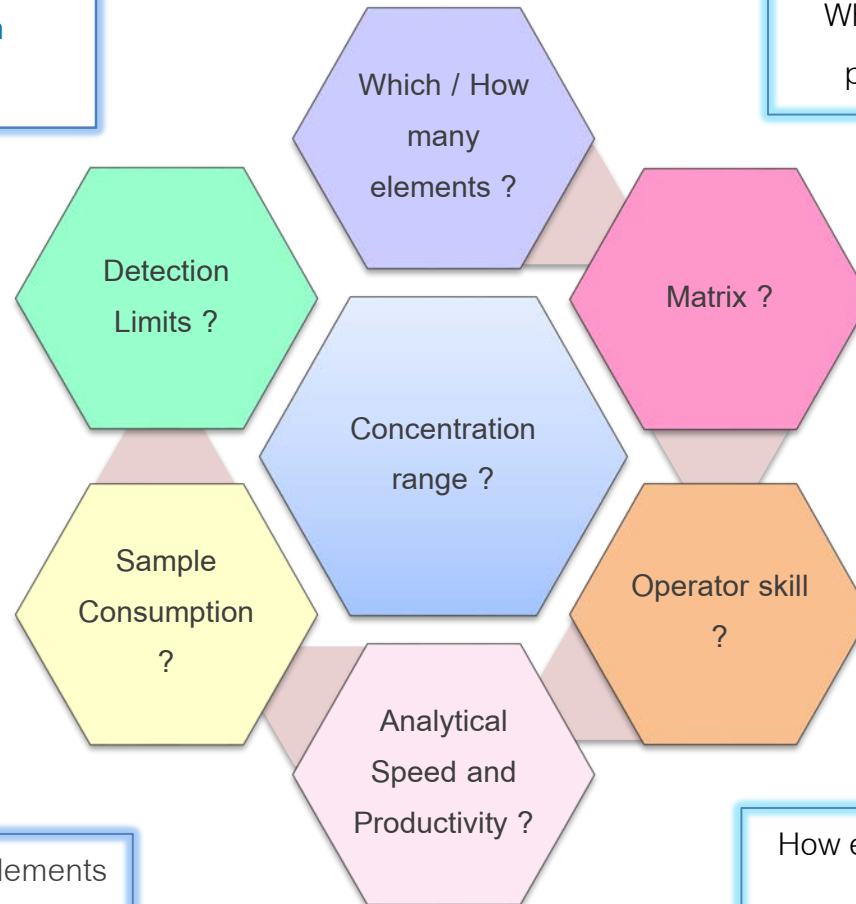




AA ICP ICPMS which technique should I use?

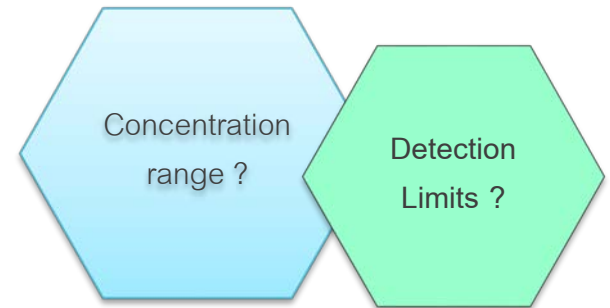
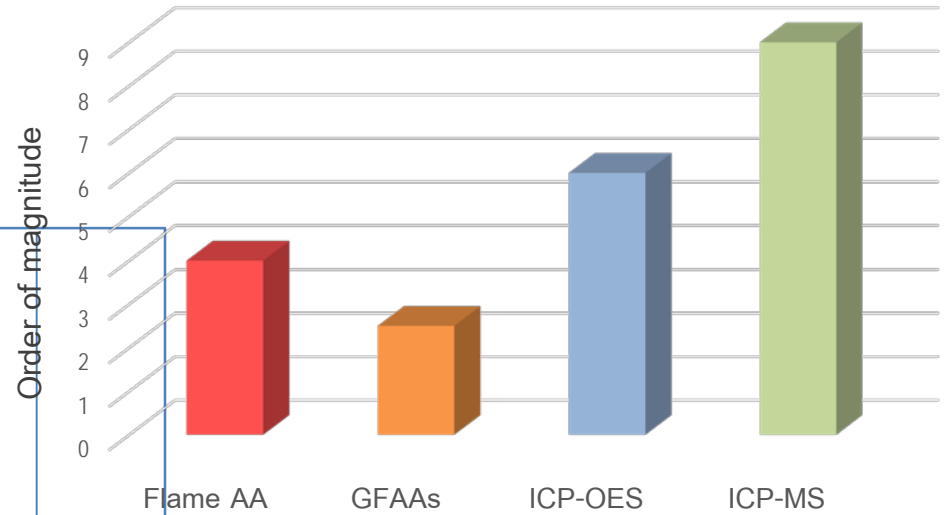
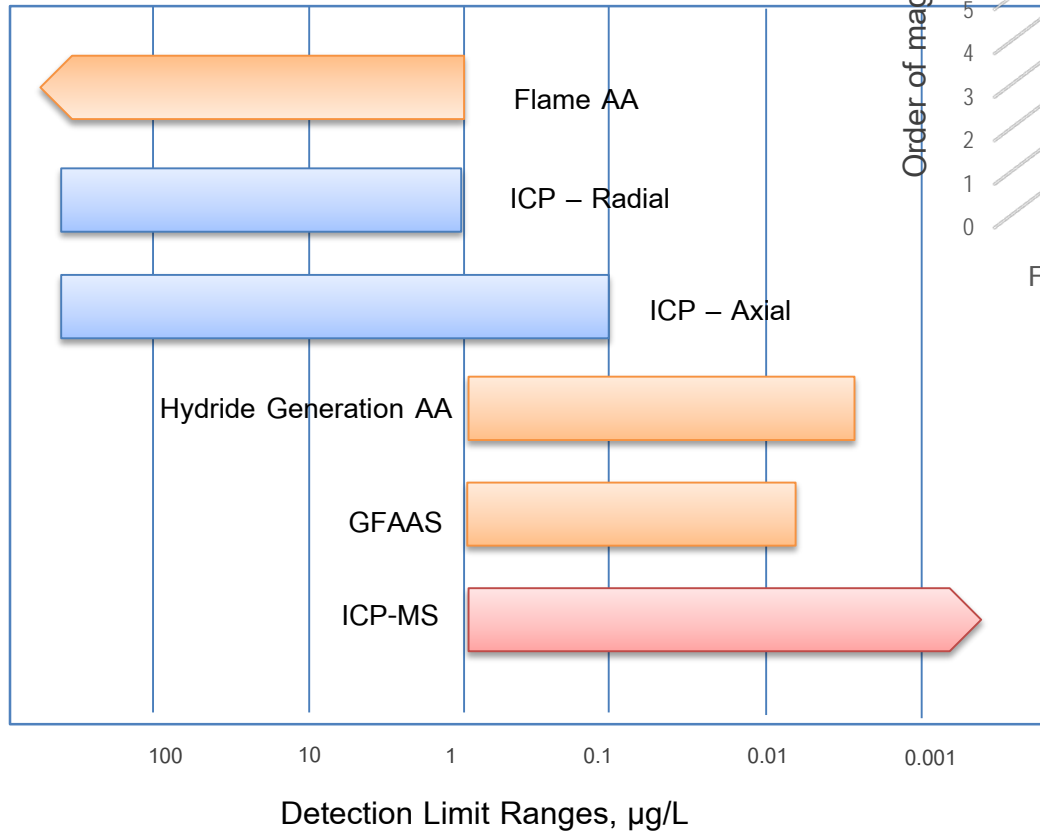
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Detection Limits

Element	Flame AAS (ppb)	GFAAS (ppb)	ICP AES (Radial) (ppb)	ICP AES (Axial) (ppb)	ICP-MS (Quad) (ppt)
Ag	2	0.05	2	0.5	0.01-0.1
Al	30	0.25	6	1.5	0.1-10
As	300	0.33	12	2	1-10
Au	8	0.15	6	0.6	0.01-0.1
B	500	43	0.5	0.2	10-100
Ba	20	0.4	0.2	0.04	0.01-0.1
Be	1	0.025	0.2	0.06	0.1-1
Bi	50	0.3	18	2	0.01-0.1
C			50		
Ca	1	0.04	0.03	0.03	1-100
Cd	1.5	0.02	1	0.1	0.01-0.1
Ce	100,000		8		0.01-0.1
Co	5	0.5	2	0.5	0.1-1
Cr	6	0.025	2	0.4	0.1-1
Cs	4	0.3	3200		0.01-0.1
Cu	3	0.07	2	0.3	0.1-1
Dy	40	1.8	0.3		0.01-0.1
Er	35	3.8	0.7		0.01-0.1
Eu	1.5	0.8	0.3		0.01-0.1
Fe	6	0.06	1	0.3	0.1-100
Ga	65	23	7		0.1-10
Gd	2000		3		0.01-0.1
Ge	100	0.5	10		1-10
Hf	2000		4		0.01-0.1
Hg	145	18	9	1.2	1-10
Ho	60		0.5		0.01-0.1
In	40	0.3	18		0.01-0.1
Ir	500	4	4		0.01-0.1
K	2	0.02	6.5	0.5	0.1-100
La	2000		0.02		0.01-0.1
Li	2	0.1	1		0.01-1
Lu	300		0.05		0.01-0.1
Mg	0.3	0.01	0.1	0.03	0.1-1
Mn	2	0.03	0.3	0.05	0.1-1
Mo	20	0.14	4	0.5	0.01-0.1
Na	0.3	0.05	1	0.2	0.1-100

Element	Flame AAS (ppb)	GFAAS (ppb)	ICP AES (Radial) (ppb)	ICP AES (Axial) (ppb)	ICP-MS (ppt)
Nb	2000		4		0.01-0.1
Nd	850		2		0.01-0.1
Ni	10	0.24	6	0.4	0.1-10
Os	100		5		0.01-0.1
P	4000	100	18	13	>1,000
Pb	10	0.04	14	1	0.01-0.1
Pd	10	0.5	2		0.01-0.1
Pr	5000		0.8		0.01-0.1
Pt	75	4.5	20		0.01-0.1
Rb	5	0.06	35		0.01-0.1
Re	800		11		0.01-0.1
Rh	3	0.4	5		0.01-0.1
Ru	100	0.75	4		0.01-0.1
S			20	28	>1,000
Sb	40	0.35	18	2	0.01-0.1
Sc	30		0.2	0.05	1-10
Se	500	0.65	20	5	1-100
Si	200	0.8	5	2	>1,000
Sm	750		7		0.01-0.1
Sn	95	0.6	0.1	0.01	0.01-0.1
Sr	2	0.1	0.1	0.01	0.01-0.1
Ta	1500		9		0.01-0.1
Tb	700	0.2	5		0.01-0.1
Te	30	0.5	27		1-10
Th			17		0.01-0.1
Ti	70	1.6	0.6	0.09	0.1-1
Tl	20	0.75	16	3	0.01-0.1
Tm	20		1.5		0.01-0.1
U	40000		3.5	0.4	0.01-0.1
V	50	0.7	2	0.5	0.01-10
W	750		17		0.01-0.1
Y	350		0.2		0.01-0.1
Yb	4	0.15	0.3		0.01-0.1
Zn	1.0	0.0075	1	0.06	0.1-10
Zr	1500		0.8		0.01-0.1

3 sigma detection limits in deionized water.

“Precision” is a measure of the confidence you can have in your measured results

Flame AAS	Short term : 0.1-1.0% Long term : 1-2% (2beam optic)	Short term 0.5-5% Long term : highly dependent on the tube type and condition	GFAAS
ICP-OES	Short term : 0.1-2% Long term : <1-5%	Short term : 0.5-2% Long term : <4%	ICP-MS

- Long-term precision in any of the techniques can be improved by more frequent instrument calibration or drift correction techniques. precision.
- The use of internal standardization can significantly improve precision in ICP and ICPMS

- How many samples can a particular technique analyze in a given time?
- How many elements can be determined?

Sequential

- ICP-AES (Sequential): 5-6 elements per minute for each sample
- FAAS: 4 seconds per element for each sample
- GFAAS: 2-3 minutes per element for each sample

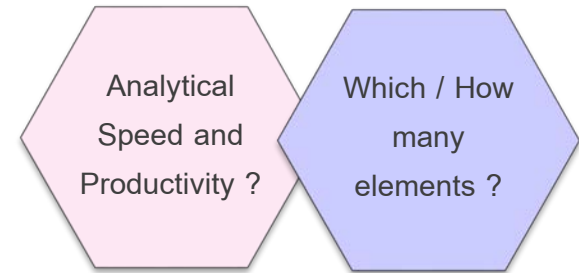
Simultaneous

ICP-MS: All elements in 2-3 minutes

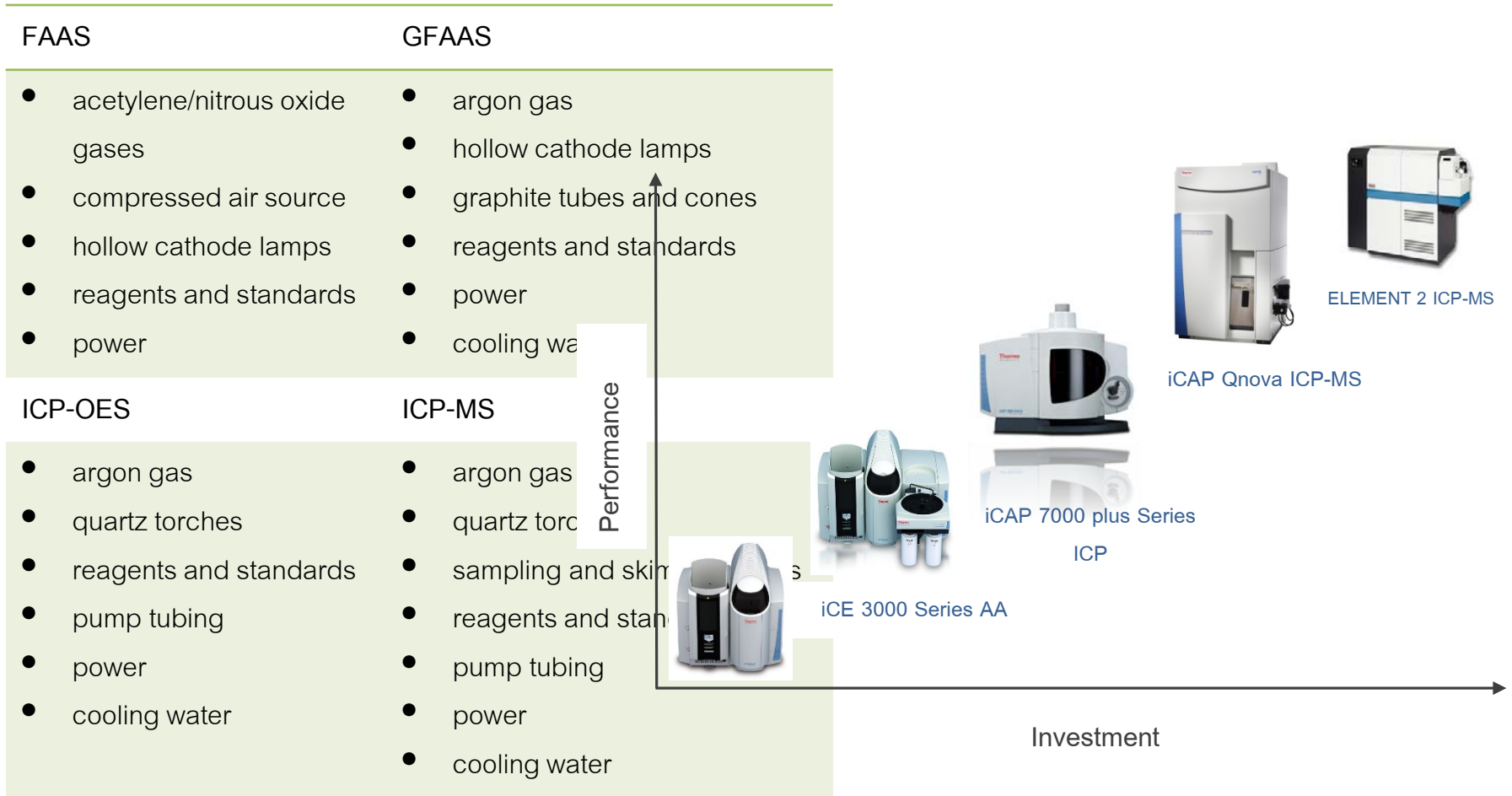
ICP-AES (Simultaneous): All elements in 2-3 minutes

1 H 1.008																	2 He 4.003
3 Li 6.941	4 Be 9.012											5 B 10.81	6 C 12.01	7 N 14.01	8 O 16.00	9 F 19.00	10 Ne 20.18
11 Na 22.99	12 Mg 24.31											13 Al 26.98	14 Si 28.09	15 P 30.97	16 S 32.07	17 Cl 35.45	18 Ar 39.95
19 K 39.10	20 Ca 40.08	21 Sc 44.96	22 Ti 47.88	23 V 50.94	24 Cr 52.00	25 Mn 54.94	26 Fe 55.85	27 Co 58.93	28 Ni 58.69	29 Cu 63.55	30 Zn 65.39	31 Ga 69.72	32 Ge 72.59	33 As 74.92	34 Se 78.96	35 Br 79.90	36 Kr 83.80
37 Rb 85.47	38 Sr 87.62	39 Y 88.91	40 Zr 91.22	41 Nb 92.91	42 Mo 95.94	43 Tc (98)	44 Ru 101.1	45 Rh 102.9	46 Pd 106.4	47 Ag 107.9	48 Cd 112.4	49 In 114.8	50 Sn 118.7	51 Sb 121.8	52 Te 127.6	53 I 126.9	54 Xe 131.3
55 Cs 132.9	56 Ba 137.3	57 La 138.9	72 Hf 178.5	73 Ta 180.9	74 W 183.9	75 Re 186.2	76 Os 190.2	77 Ir 192.2	78 Pt 195.1	79 Au 197.0	80 Hg 200.6	81 Tl 204.4	82 Pb 207.2	83 Bi 208.9	84 Po (210)	85 At (210)	86 Rn (222)
87 Fr (223)	88 Ra (226)	89 Ac (227)	58 Ce 140.1	59 Pr 140.9	60 Nd 144.2	61 Pm (147)	62 Sm 150.4	63 Eu 152.0	64 Gd 157.3	65 Tb 158.9	66 Dy 162.5	67 Ho 164.9	68 Er 167.3	69 Tm 168.9	70 Yb 173.0	71 Lu 175.0	
			90 Th 232.0	91 Pa (231)	92 U (238)	93 Np (237)	94 Pu (242)	95 Am (243)	96 Cm (247)	97 Bk (247)	98 Cf (249)	99 Es (254)	100 Fm (253)	101 Md (268)	102 No (264)	103 Lr (267)	

	ICP/ICP-MS/AA		ICP-MS
	ICP/ICP-MS		ICP



- For less than 5 elements per sample, FAAS is often the quickest technique, depending on the total number of samples.
- For 5-15 elements, sequential ICP-AES is the optimum choice.
- Above 15 elements, either ICP-MS or simultaneous ICP-OES is the best choice.
- GFAAS will always be the slowest of the techniques



Summary of elemental analysis techniques

	Flame AAS	GFAAS	ICP-AES	ICP-MS
Detection limits	Very good for some elements	Excellent for some element	Very good for most elements	Excellent for most element
Sample throughput	10-15 secs per element	3-4 mins per element	1-60 element/minute	All elements/1 min
Dynamic range	10^3	10^2	10^6	10^{10}
Precision				
Short term	0.1-1%	0.5-5%	0.1-2.0%	0.5-2%
Long term	1-2% (2-beam)	1-10%	1-5%	2-4%
Dissolved solids in sol	0.5-5%	>20% (Slurries)	0-20%	0.1-0.4%
Element applicable to	68+	50+	73	82
Sample volume required	Large	Very small	Medium	Very small to medium
Semi-Quantitative analysis	No	No	Yes	Yes

Summary of elemental analysis techniques

	Flame AAS	GFAAS	ICP-AES	ICP-MS
Ease of use	Very easy	Moderately easy	Easy	Moderately easy
Method development	Easy	Difficult	Moderately easy	Difficult
Capital costs	Low	Medium to high	High	Very high
Running costs	Low	Medium	High	High
Cost per elemental analysis				
High volume – few elements	Low	High	Medium	Medium
High volume – many elements	Medium	High	Low-Medium	Low-Medium

Field	Typical Applications	Commonly used Techniques		
		AA	ICP-OES	ICP-MS
Environmental	Water	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Soil	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Air	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Food	Food safety	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Nutritional labeling	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Pharmaceutical	Drug / Clinical	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Petrochemical	Petroleum refining	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Lubricants and oil	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Chemical / Industrial	QC/Product testing	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Agriculture	Soil	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Geochemical/Mining	Exploration	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Research	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Bio-monitoring	Biological Fluids	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Semiconductor	Wafers	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
	High-Purity Chemicals	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Nuclear Energy	Low-level waste	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Process water	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Renewable Energy	Biofuels	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	Solar panels	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Nano materials	Research	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>

Frequency of Technique Used





Applications



Which Instrument would you recommend for analysis of Trace Elements in Honey?

- Honey is predominantly fructose and glucose, combined with a mixture of other natural ingredients such as organic acids and enzymes. It also contains a small percentage of metals, including potassium, sodium, magnesium and calcium.
- The metal composition is geographically significant, as the majority of metals in honey are transferred from the soil to the plant or flower.
- Metals can also be transferred from other sources such as water aerosol spray and atmospheric pollution.
- The viscous and sugary nature of honey makes it a difficult substance for quantitative trace elemental analysis.
- Standards may require matrix matching to take into account the change in viscosity
- Acid digestion can be used to remove the organic material from the sample prior to dilution with water.



The Analysis of Trace Elements in Honey by Flame and Graphite Furnace Atomic Absorption Spectrometry

Rebecca Ploo, Thermo Fisher Scientific, Cambridge, UK


Key Words
Atomic Absorption, Flame, Deuterium, Graphite Furnace, Honey, Zeeman

Key Benefits

- The robust flame sample introduction system allows dissolved honey samples to be run without blockage or contamination.
- The advanced furnace autosampler speeds up analysis by automatically preparing the working standards from a single master standard.
- The permanently aligned true dual atomizer enables rapid switching between flame and furnace methods.
- Deuterium and Zeeman background correction offer a flexible solution for the analysis of challenging matrices such as honey.

Summary
The Thermo Scientific ICE 3500 Atomic Absorption Spectrometer is the ideal solution for the analysis of major, minor and toxic elements in honey. The permanently aligned true dual atomizer allows robust and reliable analysis of major elements by flame, followed by accurate and precise determination of minor and toxic elements by graphite furnace.

Introduction
Honey is a sweet and viscous substance produced from the nectar and secretions of plants and flowers. The nectar is transported to a beehive by honey bees, where worker bees then add enzymes to create honey. Most honey is created from a variety of plants and flowers, though in some areas, where a particular plant or flower is in abundance, monofloral honey can be produced, and this is particularly valuable. Honey is typically advertised to the consumer by floral source or geographical location, however many honey products are blended from a variety of sources. This has resulted in a global market with hundreds of types of honey, each with unique taste, color and crystallization properties. In the EU, honey must adhere to strict composition criteria, including sugar, moisture and hydroxymethylfurfural (HMF) content.*



Sugar is often substituted with honey in the making of cake products. Not only is honey sweeter than sugar, and therefore used as a sugar alternative, it is also hygroscopic. This causes it to attract and hold water, resulting in deliciously moist baking products. Honey is predominantly fructose and glucose, combined with a mixture of other natural ingredients such as organic acids and enzymes. It also contains a small percentage of metals, including potassium, sodium, magnesium and calcium. The metal composition is geographically significant, as the majority of metals in honey are transferred from the soil to the plant or flower from which the nectar is collected. Metals can also be transferred from other sources such as water aerosol spray and atmospheric pollution. The metal profile of honey is therefore significantly important on three levels – for evidence of provenance, nutritional benefit and toxicological implications.

Your Scientific Specialist

Preparation for Flame analysis



60 °C



1 g honey



diluted to 100 g with 1% HNO₃



Preparation by microwave-assisted digestion for furnace analysis



0.25 g honey



+ 4 mL HNO₃
And 2 mL H₂O₂



Digested samples were quantitatively transferred to 100 ml volumetric flasks

Flame method

Spectrometer Parameter	Magnesium	Sodium
Flame type	Air/Acetylene	
Fuel flow l/min	1.0	
Burner height / mm	8.6	6.2
Wavelength / nm	285.2	589.0
Bandpass / nm	0.2	
Background correction	Deuterium	None
Measurement time / s	4	
Number of resamples	3	
Calibration type	Segmented curve fit	

Furnace method

Spectrometer Parameter	Cadmium	Lead
Wavelength / nm	228.8	217.0
Cuvette	Electrographite	ELC (Extended Life Cuvette)
Dry temperature / °C	100	
Ash temperature / °C	800	
Atomize temperature / °C	1000	1200
Bandpass / nm	0.5	
Background correction	Zeeman	
Signal measurement	Transient Height	
Number of resamples	3	
Calibration type	Quadratic least squares fit	



Sample	Concentration in original honey sample / ppm	
	Magnesium	Sodium
Spanish Orange Blossom	9.26	16.9
Australian Eucalyptus	25.33	94.08
Brazilian Pure Set	25.14	42.83
	Spiked Honey	
Measured concentration in solution / ppm	0.196	0.187
% Recovery	96	92

Results

- Analysis by flame took only 12 seconds for a triplicate reading on a single sample .
- Cd and Pb were not detected in analyzed honey samples.
- Honey sample was prepared with a spike equal to 5 ppb in the diluted sample.

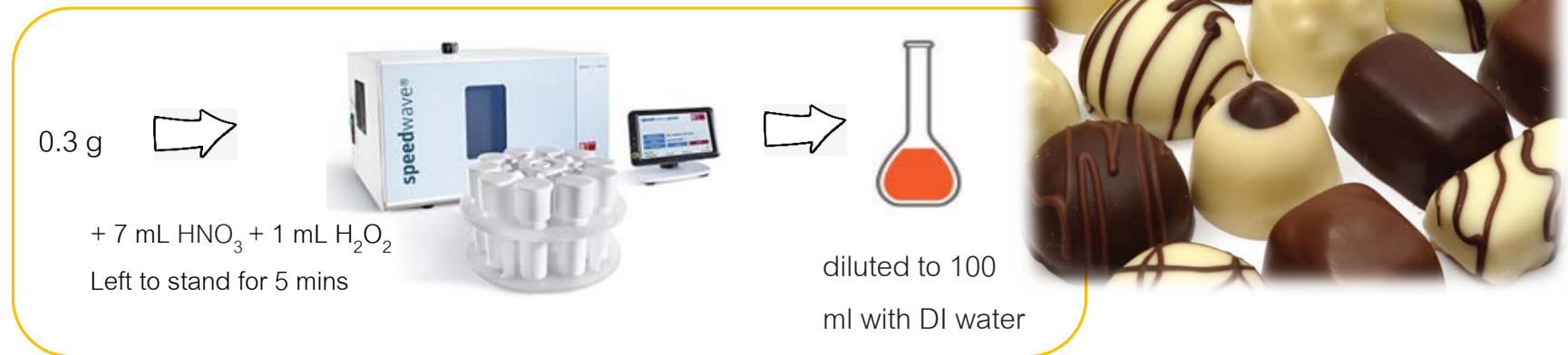
	Cadmium	Lead
Measured concentration in solution / ppb	4.66	5.49
% Recovery	93	110

Which Instrument would you recommend for analysis of Cadmium in Chocolate ?

Cadmium is a heavy metal used in a variety of applications, such as steel plating, as a pigment in plastics and glasses, and in the production of batteries. These industrial activities are the main route through which cadmium is released into the environment where it **accumulates in water and soil, and subsequently plants**, animals and fish through uptake and ingestion. One of the main routes of human exposure to cadmium is therefore through the **ingestion of foodstuffs**.

- Typical maximum levels of cadmium in foodstuffs are currently between *0.05 – 0.2 mg/kg* wet weight.
- The main ingredients in chocolate consist of **cocoa, milk and fats**, each of which is a potential source of cadmium.

Sample Preparation



1 mg/l cadmium sub-standard was prepared in deionised water for spiking of samples prior to digestion

- 10 µg/l sub-standard was made up in 7% nitric acid and 1% hydrogen peroxide to matrix match to the digested samples.
- Blank and diluent were also prepared at 7% nitric acid and 1% hydrogen peroxide.
- A matrix modifier : 2 g/l of ammonium nitrate
- Cadmium was analyzed at 228.8 nm and Zeeman background correction

Furnace Method

Phase	Temperature / °C	Time / s	Ramp / °C/s
Dry	110	30	10
Ash	400	20	150
Atomize	1300	3	0
Clean	2500	3	0



Results for the analysis of cadmium in chocolate following analysis by GFAAS

Sample	Measured Concentration µg/l	Concentration in original sample mg/kg	Calculated Recovery Spiked / %
USA Origin, Milk	0.030	0.010	
USA Origin, Milk, Spiked	5.095		101
UK Origin, Milk	0.038	0.012	
UK Origin, Milk, Spiked	5.182		103
USA Origin, Dark	0.124	0.042	
USA Origin, Dark, Spiked	4.761		93

China and India have seen a huge increase in the consumption of bottled water in the last decades

Chinese regulations:

GB 8537-2008 - Drinking natural mineral water

GB 17324-2003 - Hygienic standard of bottled purified water for drinking

GB 5749-2006 - Standards for drinking water quality

GB 3838-2002 - Environmental quality standard for surface water

Indian regulations:

IS 10500:2012 - Drinking Water

IS 13428:2005 - Packaged natural mineral water

IS 14543:2004 - Packaged drinking water (other than packaged natural mineral

Table 1. Maximum permissible levels in mg·kg⁻¹.

Element	GB 8537-2008	GB 17324-2003	GB 5749-2006	GB 3838-2002 (I) ¹	IS 10500:2012	IS 13428:2005	IS 14543:2004
Arsenic	0.01	0.01	0.01	0.05	0.01	0.05	0.05
Cadmium	0.003	-	0.005	0.001	0.003	0.003	0.01
Chromium*	0.05	-	0.05	0.01	0.05	0.05	0.05
Copper	1	0.01	1	0.01	0.05	1	0.05
Iron	-	-	0.3	0.3	0.3	-	0.1
Lead	0.01	0.01	0.01	0.01	0.01	0.01	0.01
Mercury	0.001	-	0.001	0.00005	0.001	0.001	0.001
Nickel	0.02	-	0.02	0.02	0.02	0.02	0.02
Zinc	0.2	-	1	0.05	5	5	5



Thermo Scientific™ iCAP™ 7200 ICP-OES Duo with Qtegra™ Intelligent Scientific Data Solution™ (ISDS) Software

- Tap water sample from Dingpu river area, Shanghai
 - Tap water sample from Jinqiao lake area, Shanghai
 - Waterman (packaged drinking water)
 - Nestle (natural mineral water)
 - Evian (natural mineral water)
- Samples did not require any pre-treatment
 - Samples were analyzed directly after preservation in 0.5% AR grade nitric acid (HNO₃)



Parameter	Setting
Pump Tubing	Sample Tygon® orange/white Drain Tygon® white/white
Pump Speed	45 rpm
Nebulizer	Glass concentric
Nebulizer Gas Flow	0.19 MPa
Spray Chamber	Glass cyclonic
Auxiliary Gas Flow	0.5 L·min ⁻¹
Coolant Gas Flow	12 L·min ⁻¹
Center Tube	2 mm
RF Power	1150 W
Plasma View	Axial
Exposure Time	5 s

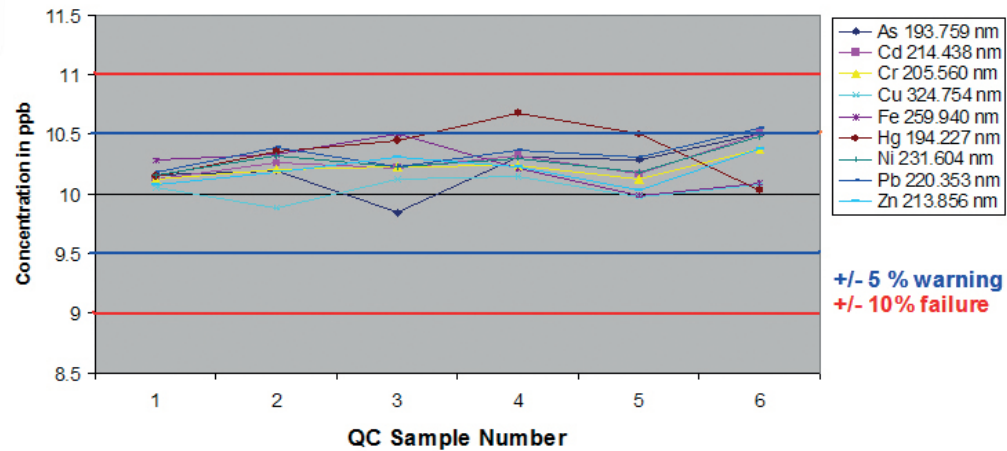
Averaged results and method detection limits in $\mu\text{g}\cdot\text{kg}^{-1}$.

Element and wavelength (nm)	MDL	Dingpu River	Jinquiao Lake	Waterman	Nestle	Evian
As 193.759	2.14	<DL	1.27	<DL	<DL	<DL
Cd 214.438	0.07	<DL	<DL	<DL	<DL	<DL
Cr 205.560	0.21	<DL	<DL	<DL	<DL	<DL
Cu 324.754	0.39	<DL	1.52	<DL	<DL	<DL
Fe 259.940	0.25	1.14	1.53	0.41	0.78	0.74
Hg 194.227	0.66	<DL	<DL	<DL	<DL	<DL
Ni 231.604	0.36	1.05	0.57	<DL	<DL	<DL
Pb 220.353	1.06	<DL	<DL	<DL	<DL	<DL
Zn 213.856	0.19	<DL	<DL	<DL	<DL	<DL

✓ All QC recoveries were **within 10%**

Stability of the 10 $\mu\text{g}\cdot\text{kg}^{-1}$ QC check over 4 hours

QC stability at 10ppb over 4 hours



- The analysis of trace elements in naphtha is important in petrochemical industry, especially in the cracking of hydrocarbons. The presence of trace elements can severely hamper this process as well as poison the catalysts used
- As can poison catalysts at trace concentrations (as low as 50 $\mu\text{g}\cdot\text{kg}^{-1}$).
- As can cause problems with high temperature naphtha cracking tubes due to the formation of coke build-up.
- This build-up can result in the eventual failure of the tubes and subsequently reduce the production capabilities.
- Arsenic free naphtha is also the preferred feedstock for a number of downstream processes such as catalytic reforming, gasoline blending, and C5 and C6 isomerization.
- These processes are using platinum and palladium catalysts where the presence of arsenic would cause serious problems, poisoning the catalysts.



thermo scientific

Analysis of trace elements in naphtha using the Thermo Scientific iCAP 7000 Plus Series ICP-OES

Authors
Serge Asendorf,
Application Specialist,
Thermo Fisher Scientific,
Bremen, Germany

Keywords
Coked tube chamber, hot/cold naphtha, volatile organic solvents

Goal
This application demonstrates how volatile organic solvents can be easily analyzed with the Thermo Scientific iCAP 7000 Plus Series ICP-OES that with a coked tube chamber to reduce volatility of the solvent. Cooling down the coked chamber to at least -10 °C reduces the solvent level on the plasma and allows straight forward analysis of organic solvents with a more stable plasma and reduced background emission.

Introduction
The analysis of organic solvents by Inductively Coupled Plasma – Optical Emission Spectrometry (ICP-OES) is often seen as problematic, especially when the solvent is volatile. Typically, a volatile solvent will result to ICP-OES as defined as a solvent which exhibits a vapor pressure of greater than 30 mm Hg. When a volatile solvent such as naphtha is introduced into an ICP, the sample transport efficiency is much greater than that with aqueous samples and the user need to understand effects such as plasma instability. To introduce a solvent, such as naphtha, into the plasma, the volatility must first be reduced. This can be done in two ways, either by dilution with a non-volatile solvent such as hexamane, or by cooling the solvent prior to introduction into the plasma which is typically done using a cooled spray chamber. As the first option will degrade the sensitivity of the analysis, the second of these two options is preferred. The analysis of trace elements in naphtha is important in petrochemical industry, especially in the cracking of hydrocarbons. The presence of trace elements can severely hamper this process as well as poison the catalysts used, which are often expensive.

ThermoFisher SCIENTIFIC

- Interferences from carbon based emissions can be reduced by optimizing the radial viewing height.
- IsoMist™ is a Peltier cooled spray chamber which was used in conjunction with a glass concentric nebulizer for this analysis : $-10\text{ }^{\circ}\text{C}$



Parameter	Setting
Pump Tubing (Standard Pump)	Sample Solvent Flex orange/white Drain Solvent Flex white/white
Pump Speed	40 rpm
Nebulizer	Glass concentric
Nebulizer Gas Flow	0.45 L·min ⁻¹
Auxiliary Gas Flow	1.5 L·min ⁻¹
Coolant Gas Flow	12 L·min ⁻¹
Center Tube	1.5 mm
RF Power	1150 W
Radial Viewing Height	8 mm
Exposure Time	UV 15 s, Vis 5 s

Sample and standard preparation

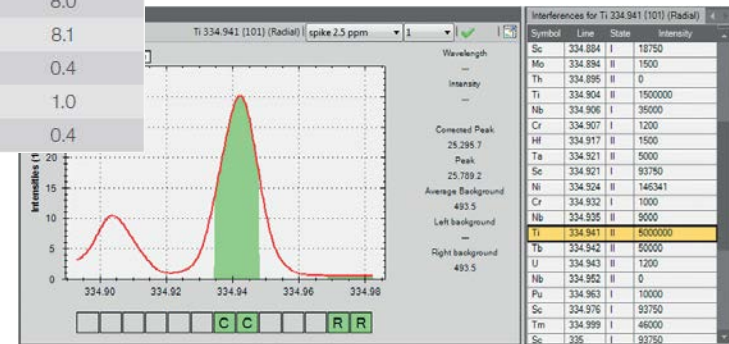
Solution	Concentration (mg·kg ⁻¹)		
	S-21+K	As	Hg
Low standard	0.96	0.95	0.97
High standard	4.88	4.90	4.89
Spike	2.34	2.37	2.36



Plasma aspirating naphtha after auxiliary and nebulizer gas flows have been optimized.

Element and wavelength (nm)	Spike concentration (mg·kg ⁻¹)	Measured spike concentration (mg·kg ⁻¹)	Spike recovery (%)	RSD on three replicates of the spike (%)	MDL (µg·kg ⁻¹)
Ag 328.068	2.34	2.44	104	1.36	3.4
Al 396.152	2.34	2.46	105	1.20	7.9
As 189.042	2.37	2.39	101	0.25	7.4
B 208.893	2.34	2.44	104	0.58	13
Ba 455.403	2.34	2.40	103	0.86	0.2
Ca 393.366	2.34	2.44	104	0.33	0.1
Cd 228.802	2.34	2.37	101	0.28	0.6
Cr 267.716	2.34	2.34	100	0.57	1.0
Cu 324.754	2.34	2.44	104	1.15	1.3
Fe 259.940	2.34	2.34	100	0.35	1.9
Hg 184.950	2.36	2.38	101	0.44	2.7
Mg 279.553	2.34	2.39	102	0.22	0.04
Mn 257.610	2.34	2.34	100	0.38	0.3
Mo 202.030	2.34	2.35	100	0.19	2.7
Na 589.592	2.34	2.43	104	1.43	10
Ni 221.647	2.34	2.30	98	0.32	1.6
P 178.284	2.34	2.36	101	0.19	11
Pb 220.353	2.34	2.27	97	0.12	7.6
Si 212.412	2.34	2.39	102	0.46	8.0
Sn 189.989	2.34	2.27	97	0.92	8.1
Ti 334.941	2.34	2.37	101	0.40	0.4
V 309.311	2.34	2.37	101	0.39	1.0
Zn 213.856	2.34	2.35	100	0.01	0.4

- All element recoveries fall within acceptable limits of $\pm 5\%$ of the true values
- RSD of the three replicates of the spiked blank are below **1.5%** for all elements.
- MDL are in the single digit µg·kg⁻¹ range or lower.



Which technique?

Which technique would you use for the analysis of total inorganic **Mercury in urine and Lead in blood??** They do not have detection limits but would like to detect **as low as possible**



Dust, Paint, Soil, Industrial, Water, Toy, Food

- The United States Centers for Disease Control and Prevention (CDC) states that **Blood Lead Levels** (BLL) >70 $\mu\text{g}/\text{dL}$ (700 ng/mL) can cause serious health effects.
- BLL as low as 10 $\mu\text{g}/\text{dL}$ (100 ng/mL) are associated with cognitive development, growth, and behavioral issues in children between the ages of 1-5 years.
- ✓ As, Cd, Cr, Pb, Hg and Se in whole blood and Certified reference materials (Seronom Trace Elements Whole Blood)

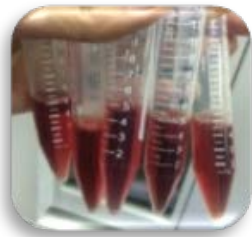


A fully quantitative research method for the analysis of Lead in whole blood using ICPMS



Add Ultrapure water

Vortex mixing for 15 minutes before use



Sample is 50 fold diluted with diluent



Plastic tube

- Add 100 mL of blank or standard or sample or QC
- Add 4900 mL of Diluent*



Vortex mixer



Analysis by ICP-MS

* Tetramethylammonium hydroxide (TMAH, 1.5%), Hydrochloric acid (HCl, 1.5%), Ammonium Pyrrolidine dithiocarbamate (APDC), Triton-X and 0.1 $\mu\text{g/L}$ of ^{103}Rh (Internal standard)

A fully quantitative research method for the analysis of Lead in whole blood using ICPMS

Possible interferences for ^{82}Se

Symbol	Mass	Abundance
82Kr	81.9135	11.600
1H + 81Br	81.9241	49.303
16O + 1H + 65Cu	81.9305	30.752
16O + 66Zn	81.9209	27.834
12C + 70Ge	81.9242	20.275
14N + 68Zn	81.9279	18.731
13C + 69Ga	81.9289	0.661
40Ar + 42Ca	81.9210	0.644
12C + 70Zn	81.9253	0.593
16O + 3H + 63Cu	81.9405	0.000
17O + 2H + 63Cu	81.9428	0.000
18O + 1H + 63Cu	81.9366	0.138
164Dy++	81.9646	28.200
163Dy++	81.4644	24.900

Close

^{82}Se is chosen based on less possible argon based interferences compare to ^{80}Se ($^{40}\text{Ar}_2^+$).

Selected analyte isotopes		
^{75}As	^{114}Cd	^{82}Se
^{52}Cr	^{202}Hg	
^{63}Cu	^{208}Pb	

Internal standard isotope
^{103}Rh

^{63}Cu is chosen based on it abundance.

	Symbol	Mass	Abundance	Interferences
<input type="checkbox"/>	106Cd	105.9065	1.25	106Pd(27.330%); 16...
<input type="checkbox"/>	108Cd	107.9042	0.89	108Pd(26.460%); 1H ..
<input type="checkbox"/>	110Cd	109.9030	12.49	110Pd(11.720%); 16...
<input type="checkbox"/>	111Cd	110.9042	12.80	12C + 99Tc(0.000%);
<input type="checkbox"/>	112Cd	111.9028	24.13	112Sn(0.970%); 40Ar
<input type="checkbox"/>	113Cd	112.9044	12.22	113In(4.300%); 14N +
<input checked="" type="checkbox"/>	114Cd	113.9034	28.73	114Sn(0.650%); 40Ar
<input type="checkbox"/>	116Cd	115.9048	7.49	116Sn(14.530%); 16...

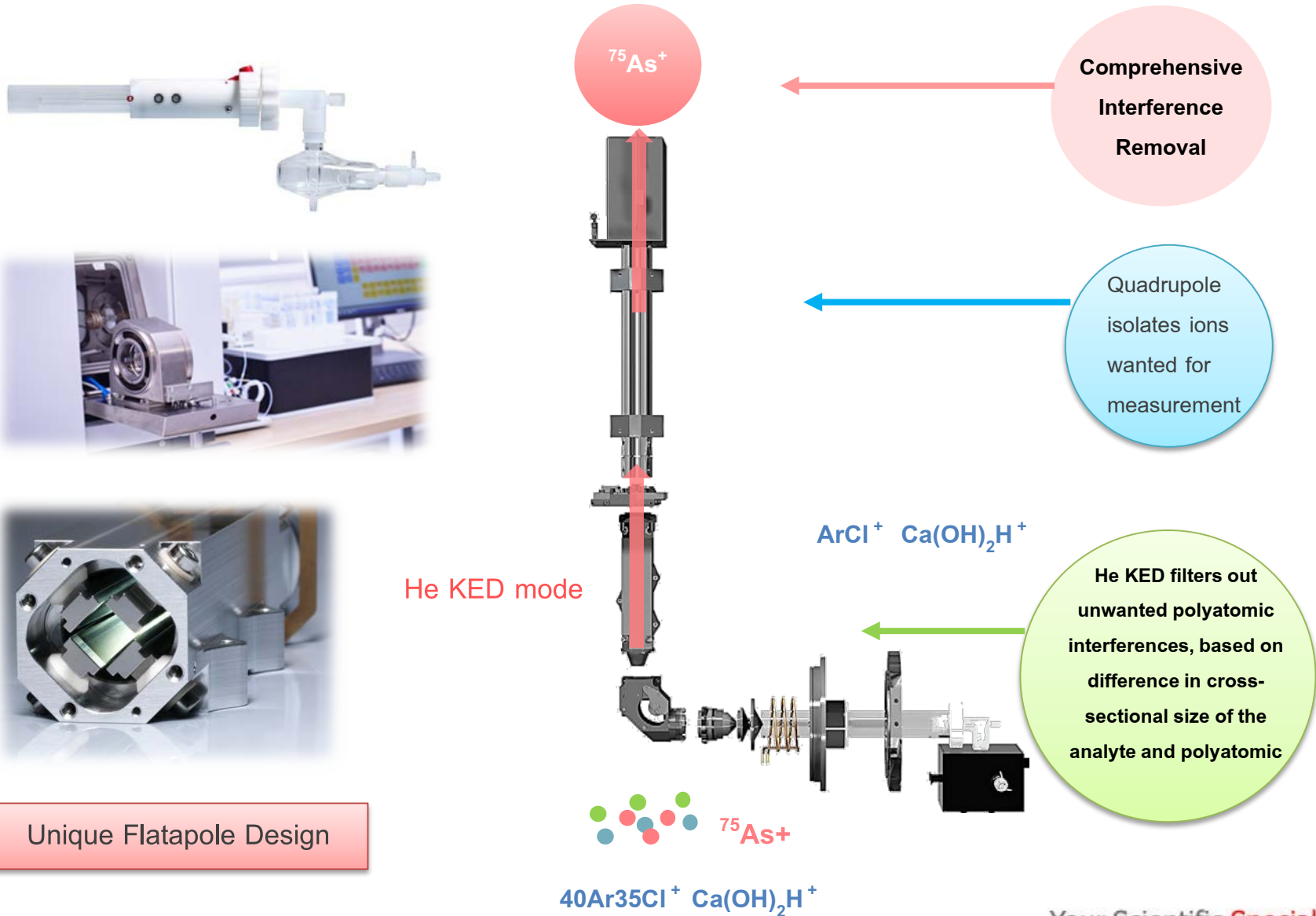
Possible interferences for ^{114}Cd

Symbol	Mass	Abundance
114Sn	113.9028	0.650
40Ar + 74Ge	113.8836	36.354
12C + 102Ru	113.9043	31.252
16O + 98Mo	113.9003	24.073
14N + 100Ru	113.9073	12.554
1H + 113Cd	113.9122	12.218
14N + 100Mo	113.9105	9.595
16O + 1H + 97Mo	113.9088	9.526
1H + 113In	113.9119	4.299
16O + 98Ru	113.9002	1.876
40Ar + 74Se	113.8849	0.896
12C + 102Pd	113.9056	1.009
15N + 99Tc	113.9064	0.000
13C + 101Ru	113.9089	0.187

Close



How to remove Polyatomic Interference?



Comprehensive Interference Removal

Quadrupole isolates ions wanted for measurement

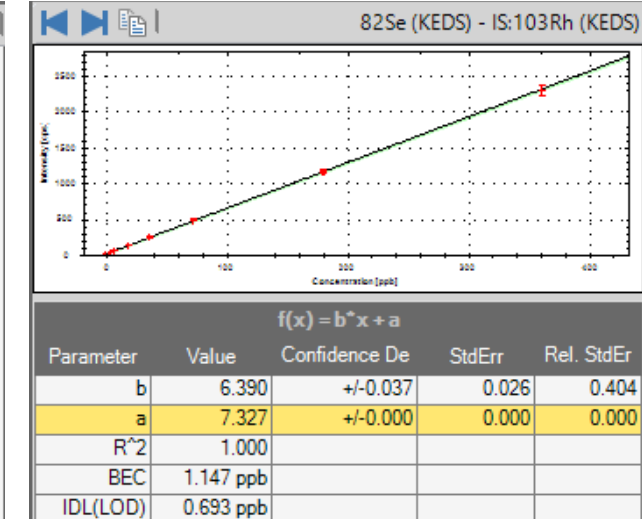
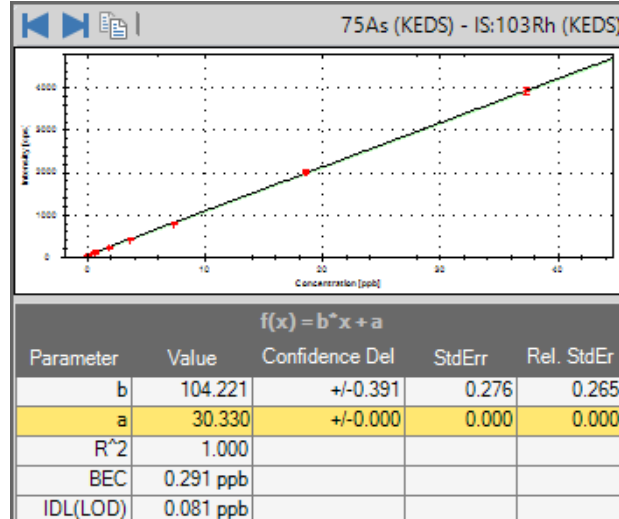
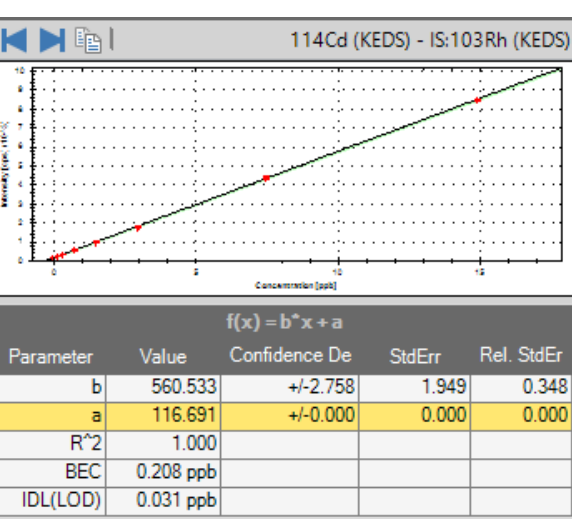
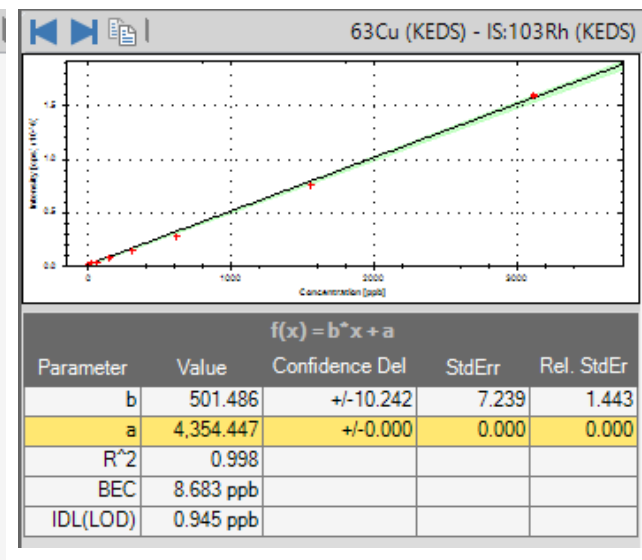
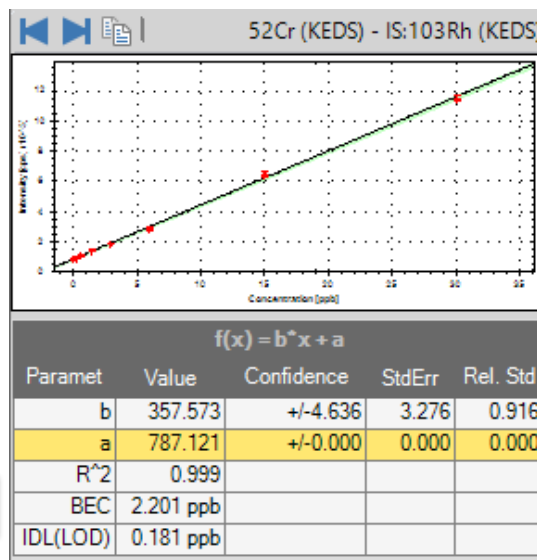
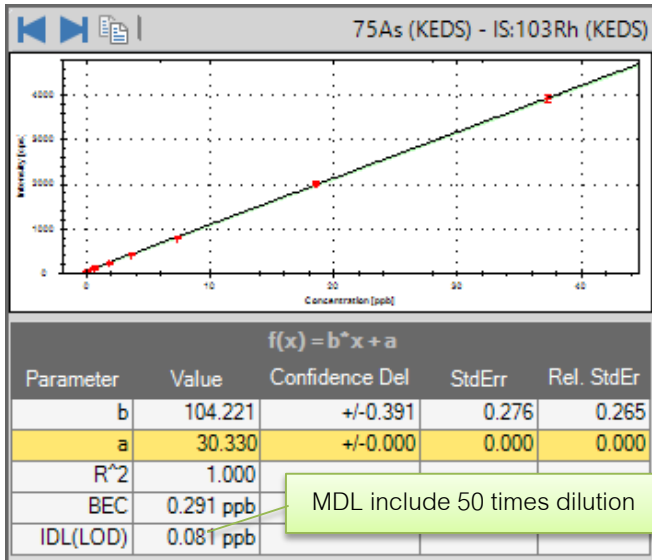
$\text{ArCl}^+ \text{Ca}(\text{OH})_2\text{H}^+$

He KED filters out unwanted polyatomic interferences, based on difference in cross-sectional size of the analyte and polyatomic

Unique Flatpole Design

$40\text{Ar}^{35}\text{Cl}^+ \text{Ca}(\text{OH})_2\text{H}^+$

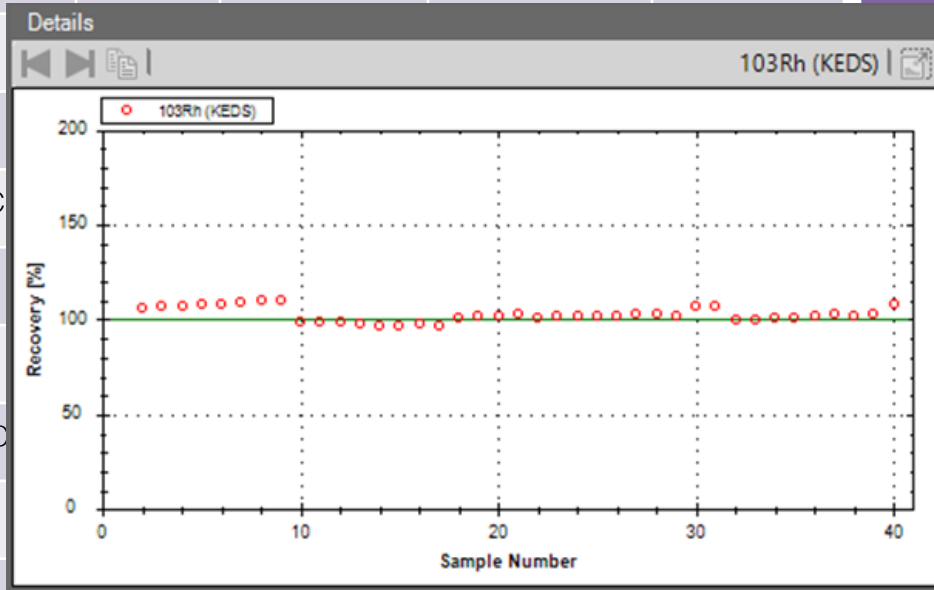
A fully quantitative research method for the analysis of Lead in whole blood using ICPMS



A fully quantitative research method for the analysis of Lead in whole blood using ICPMS

Element	CRM	Certified Value (ng/mL)	Acceptable range (ng/mL)	Found (\pm SD, n = 3) (ng/mL)
As	L1	2.4	1.4-3.4	2.77 \pm 0.09

Element	CRM	Certified Value (ng/mL)	Acceptable range (ng/mL)	Found (\pm SD, n = 3) (ng/mL)
	L1	1.5	0.90 – 2.10	2.24 \pm 0.24
	L2	16	9.60 – 22.40	20.47 \pm 0.39
	L3	37.1	29.6 – 44.6	40.41 \pm 1.55
	L1	10.2	6.00 – 14.40	10.68 \pm 0.36
	L2	310	186 - 434	394 \pm 13
	L3	447	401 - 493	536 \pm 22
	L1	59	35 – 69	69.03 \pm 0.59
	L2	112	66 – 158	131 \pm 5
	L3	272	217 – 327	258 \pm 8



	L1	23.2	18.5 – 27.9	24.27 \pm 0.64
--	----	------	-------------	------------------

- The different As species can be classified as **inorganic arsenic (iAs)** and **organic arsenic** compounds.
- iAs as the sum of **Arsenite As(III)** and **arsenate As(V)** is a major concern for public health authorities worldwide.
- Drinking water, pesticides, wood preservatives, dust emission and disposal of industrial waste.
- Dietary : Cereals, rice or fruit and vegetables
- Exposure to iAs can result in a variety of adverse effects such as skin disorders, neuropathy, and lung, bladder and skin cancer.
- Organic species of As, such as arsenobetaine (AsBet), arsenocholine (AsChol) and arsenosugars, is primarily observed after consumption of fish or seafood and much less toxic

Simultaneous separation and quantification of six different As species in human urine samples.

- ✓ As(III)
- ✓ As(V)
- ✓ AsBet
- ✓ AsChol
- ✓ Dimethylarsinic acid (DMA)
- ✓ Monomethylarsonic acid (MMA)

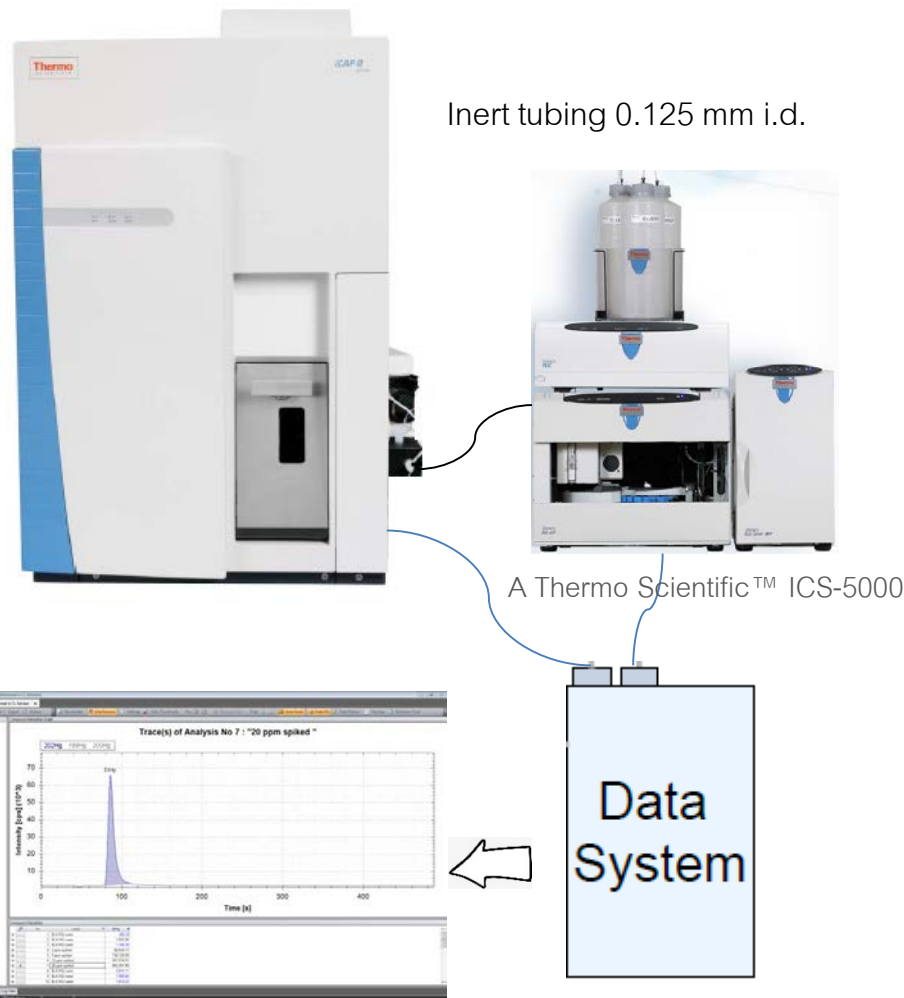


Table 1. Ion Chromatography operating conditions.

Parameter	Value			
Columns	Dionex IonPac AG7 (4x50 mm) and AS7 (4x250 mm)			
Injection Volume	100 µL			
Eluents	A: Ultrapure water			
	B: 100 mM (NH ₄) ₂ CO ₃ + 3% MeOH, pH 10.3			
Gradient	Time min	Flow mL·min ⁻¹	% A	% B
	0-5	0.7	95	5
	5.1-10	1.5	70	30
	10.1-13	1.5	40	60
Gradient	13.1-14	0.7	95	5

Table 2. ICP-MS operating conditions.

Parameter	Value
Nebulizer	PFA-ST nebulizer, pumped at 40 rpm
Spraychamber	Quartz, cyclonic spraychamber cooled at 2.7 °C
Injector	2.5 mm i.d., Quartz
Interface	Ni cones with High Matrix (3.5 mm) insert
RF Power	1550 W
Nebulizer Gas Flow	1.17 L·min ⁻¹
QCell settings	KED
Gas Flow	100% helium (99.999% Purity), 4.8 mL·min ⁻¹
QCell Bias	-18 V
Quadrupole Bias	-21 V
Scan Settings	0.05 s dwell time per analyte, 14 minutes acquisition time



Sample preparation

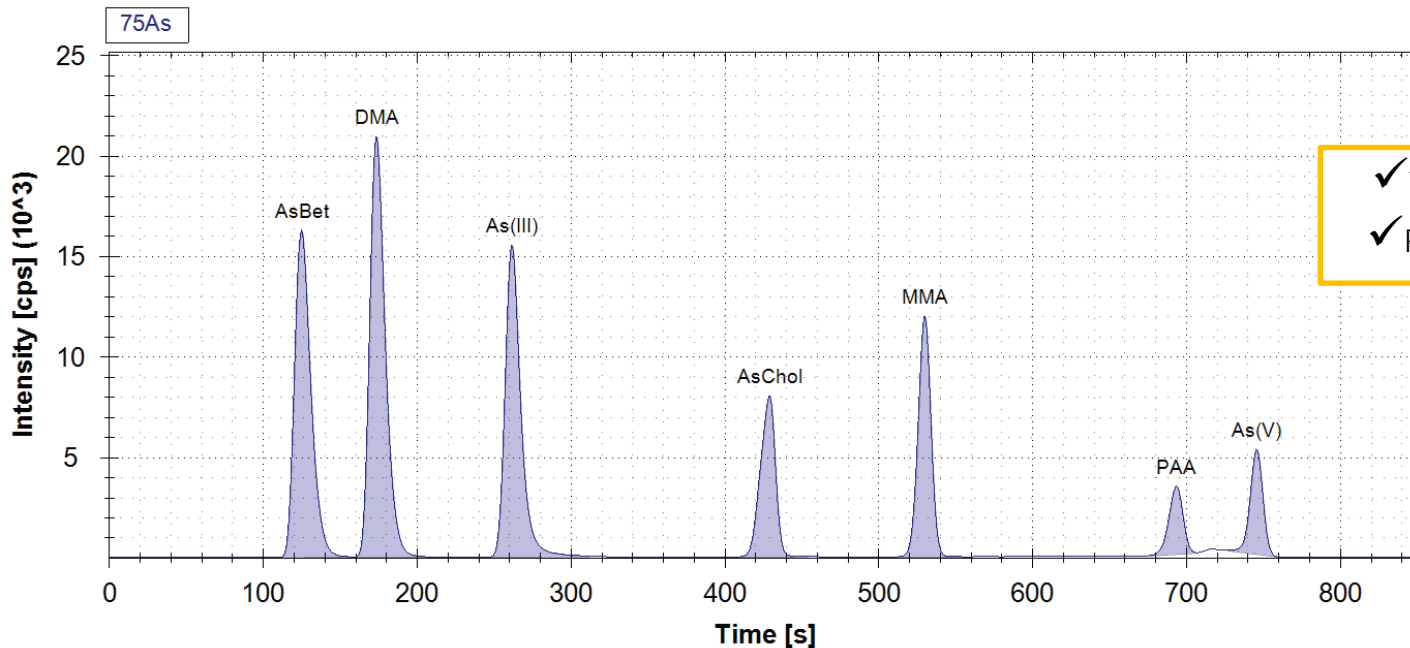
a 0.45 μm PTFE membrane

2 mL of Urine



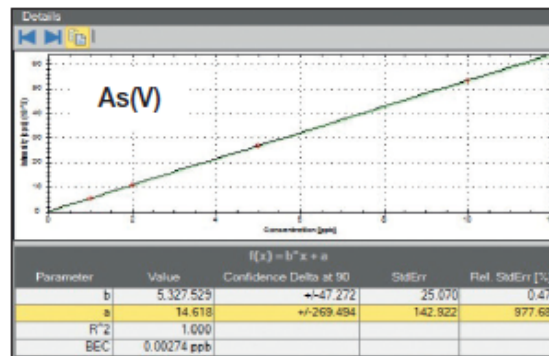
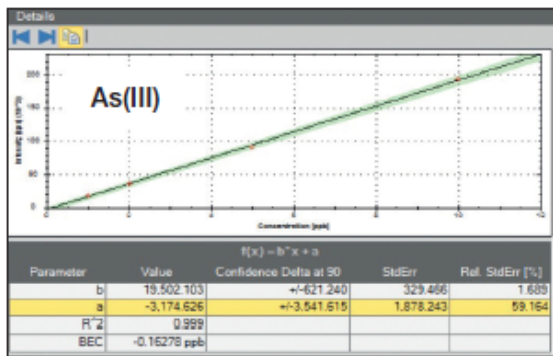
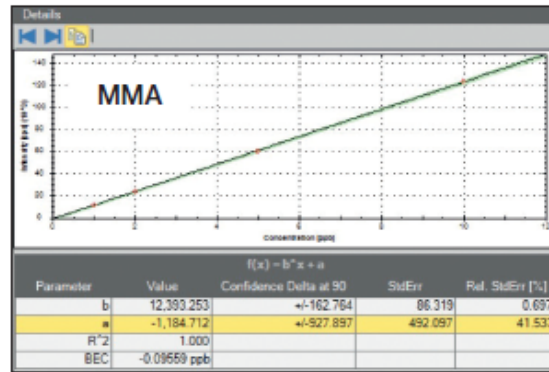
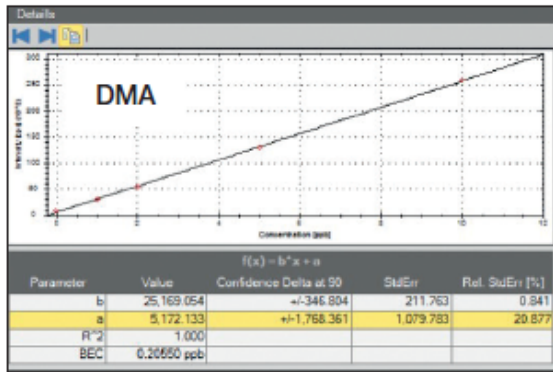
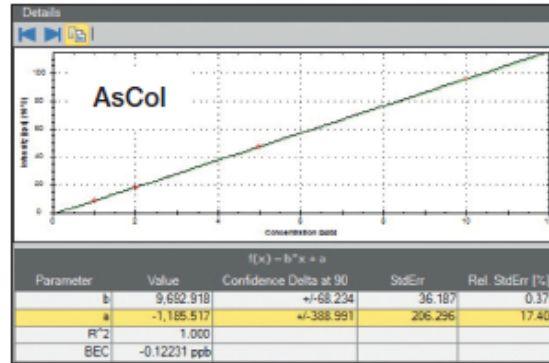
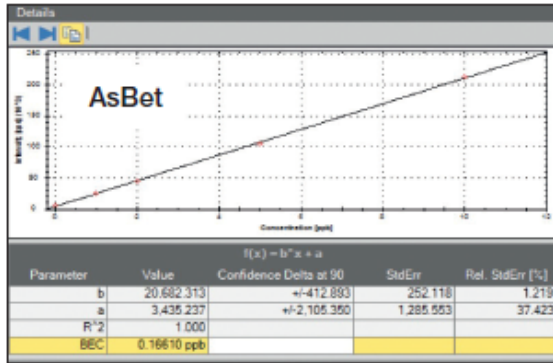
Diluted 1:5 with deionized ultrapure water

- Urine samples were spiked with $10 \mu\text{g}\cdot\text{L}^{-1}$ of As(III), As(V), AsBet, AsChol, DMA and MMA to optimize the chromatographic separation
- $1 \mu\text{g}\cdot\text{L}^{-1}$ of Phenylarsonic acid (PAA) as Internal standard



- ✓ Total time < 15 mins
- ✓ Precision of RT < 4%

Chromatographic separation of all As species investigated in this study, including PAA used as internal standard



Calibrations of six As species in urine samples diluted 1:5 with deionized ultrapure water, with calibration levels at 1, 2, 5, 10 µg/L

✓ R²: 0.999-1.000 for all species.

		AsBet	DMA	As(III)	AsChol	MMA	As(V)	Sum of species
LoD ($\mu\text{g}\cdot\text{L}^{-1}$)		0.25	0.25	0.25	0.25	0.25	0.25	
SRM 2669 Level I ($\mu\text{g}\cdot\text{L}^{-1}$)	Found	13.0 \pm 1.2	3.54 \pm 0.52	1.30 \pm 0.1	nc	2.00 \pm 0.42	2.07 \pm 0.32	21.9 \pm 2.6
	Certified	12.4 \pm 1.9	3.47 \pm 0.41	1.47 \pm 0.1	nc	1.87 \pm 0.39	2.41 \pm 0.30	22.2 \pm 4.8*
SRM 2669 Level II ($\mu\text{g}\cdot\text{L}^{-1}$)	Found	1.38 \pm 0.10	26.4 \pm 1.05	4.45 \pm 0.40	3.94 \pm 0.32	7.58 \pm 0.52	5.65 \pm 0.41	49.4 \pm 2.8
	Certified	1.43 \pm 0.08	25.3 \pm 0.7	5.03 \pm 0.31	3.74 \pm 0.35	7.18 \pm 0.56	6.16 \pm 0.95	50.7 \pm 6.3*
Intra-day repeatability, N=10 (%)		2.23	1.63	1.10	1.93	1.34	1.49	
Inter-day repeatability, N=10 (%)		3.50	3.25	2.98	3.52	3.20	4.45	

Ten samples of urine spiked with the different As species at concentrations of 2 $\mu\text{g}\cdot\text{L}^{-1}$ each.

- ✓ LOD was 0.25 $\mu\text{g}\cdot\text{L}^{-1}$ for all the species
- ✓ Accuracy was in the ranges 86-107% for the Level I and 88-106% for the Level II materials.
- ✓ The intra-day and inter-day repeatability were on average 1.6% and 3.5%, respectively, for all the species.
- ✓ The sum of all As species accounted for 98.6% of the total certified As for the Level I and 97.4% for the Level II, respectively

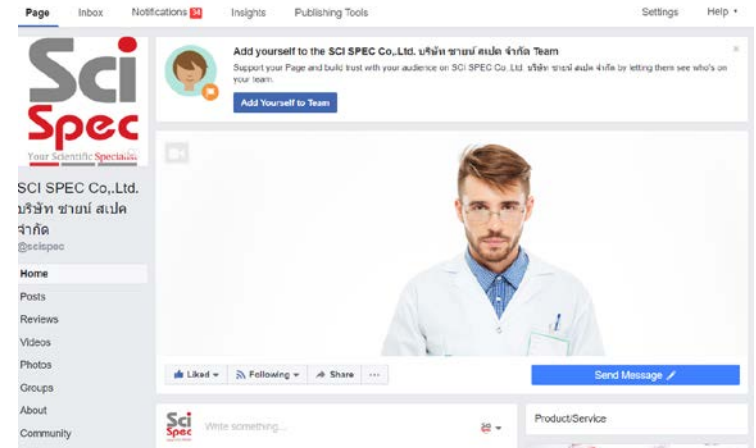
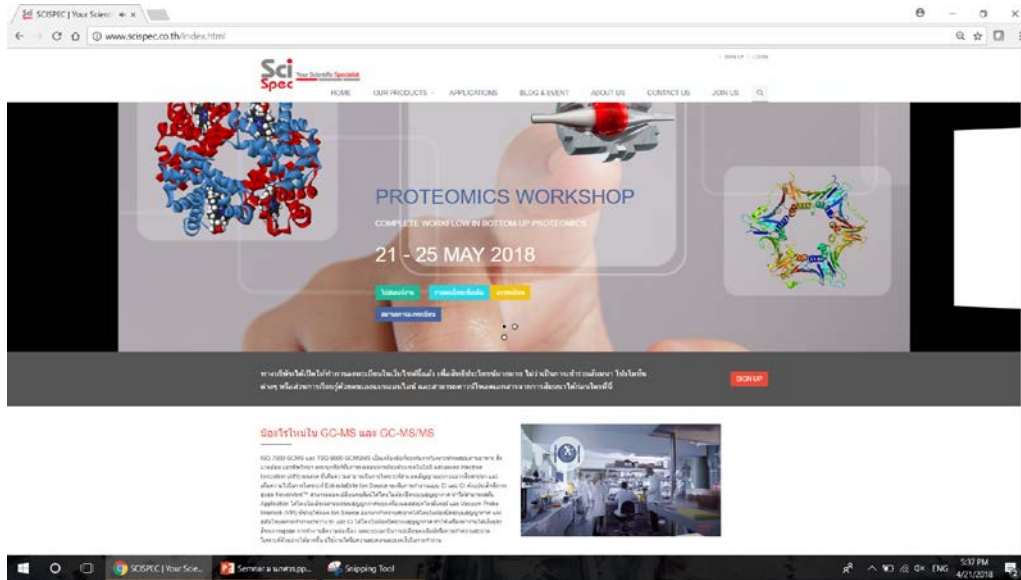
Analysis of real samples (Urine of Children)

Subject	AsBet	DMA	As(III)	AsChol	MMA	As(V)
1	73.1	4.44	0.26	0.51	0.75	<LoD
2	27.3	1.75	<LoD	<LoD	0.53	<LoD
3	66.6	0.40	<LoD	<LoD	0.38	<LoD
4	22.4	5.50	0.47	<LoD	0.50	0.75
5	11.4	2.66	<LoD	<LoD	0.52	<LoD
6	27.2	3.33	0.90	0.32	0.79	0.37
7	243	3.65	<LoD	0.37	0.52	<LoD
8	769	4.30	0.41	0.31	1.71	<LoD
9	17.8	1.11	<LoD	0.34	0.41	<LoD
10	188	3.44	<LoD	1.20	0.39	<LoD

- The results indicate that AsBet was the main arsenic species found in children's urine, representing about 90% of the total content of As found
- AsBet is a non-toxic species of marine food origin, even though As levels were found to vary strongly between 11.4 and up to 769 $\mu\text{g}\cdot\text{L}^{-1}$.
- sum of As(III) and As(V) was around or far less than 1 $\mu\text{g}\cdot\text{L}^{-1}$.

Concentrations in $\mu\text{g}\cdot\text{L}^{-1}$ of the six As species after the chromatographic separation.

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SciSpec Line Account

เพื่อเป็นการเพิ่มช่องทางในการติดต่อสื่อสารระหว่างกัน โปรดักและรวดเร็วยิ่งขึ้น SciSpec ได้เลือกใช้ Line@ Application เพื่อให้ลูกค้าทุกท่าน สามารถติดต่อกับ บริษัทฯ ได้ง่ายยิ่งขึ้น เพียงกด "Add friend" หรือ "เพิ่มเพื่อน" ใน application ของท่าน ทีมที่ @scispec เพียงเท่านี้ท่านก็สามารถ แจ้งความต้องการต่างๆ ผ่าน Chat box เข้ามาที่ บริษัทฯ ได้เลย โดยจะมีพนักงานที่ฝ่าย sale service specialist และ back office คอยให้บริการท่านทุกเวลา

หรือท่านสามารถ scan QR code ที่รูปด้านข้าง หรือ click ปุ่ม "Add friends" ได้เลย!!! นอกจากนี้บริษัทฯ จะทำการส่ง ข่าวสารและ Promotion ต่างๆ ไปถึงท่านอีกมากมาย

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